## **Receiving Report**

	upplier: KLX	<del></del>		Batch No: Dart P/O:	26.66		
Packing Slip: Invoice: Receipt: New Supplier Discrepancies	Yes No Yes No Cash Cr Yes No	— <del>/-</del> —	Release N Waybill At Shipment QC18 Insp Work Orde	lote Attach tached: Complete: pection er	ed: Yes Yes Yes	No No No	N/A N/A N/A N/A
Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number
							· 0
				Initials of	Receiver	QC12	SV
Production/Ad Date Received/Cost Initial						Location	·



Tel: +1.305.925.2600 • Fax: +1.305.507.7191 • www.KLXaerospace.com Remit to Address: 88289 Expedite Way, Chicago, IL 60695-0001 Wire Instructions: KLX Inc. • JPMorgan Chase Bank New York
ABA: 021000021 • Account: 304639273 • SWIFT: CHASUS33 • CHIP UID: 0002 **INVOICE NUMBER J074LW** 

PAGE 1

**5047 19** 79

DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY, ON CANADA K6A 1K7

SHIP TO:

DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY, ON CANADA K6A 1K7

ORDER NO.	CATE	SHIP VIA		TERMS	s	HIPPING TERMS
PO28850	06/17/15	FEDX INTL PI	r COLL	NET 45	F	OB-MIAMI
TEM QUANTITY NO. ORDERED	PART NUMBER AND DESCRIPTION	F	PRICE UNIT	BACK ORDER	SHIPPED	AMOUNT
3 Stables	MS17984C413  TARIFF: 7318.16.0  Description QUICK ECCN: 9A991  MFR: AVIBANK MFG. CTRL#: 2014G05206  LOT#: 1438754  LOT QTY: 8  Country of Origin  MFR: AVIBANK MFG. CTRL#: 2014F13130  LOT#: 1428845  LOT QTY: 3  Country of Origin  These commodities  exported from the  with the Export A  Diversion contrary	USA  USA  , technology  United State  dministration	s in accord Regulation	were ance s.	11	198.00

ALL ITEMS ARE SUBJECT TO A 100% RESTOCKING CHARGE.

SHIPPED FROM: 10000 NW 15 TERRACE, MIAMI, FL 33172

MATERIAL CERTIFICATION: KLX INC. ("KLX AEROSPACE SOLUTIONS") WARRANTS THAT THE ITEMS SUBJECT OF THIS INVOICE WILL BE FREE FROM DEFECTS OF MATERIAL AND WORKMANSHIP AND, AS SET FORTH ON THE MATERIAL CERTIFICATION FORM ACCOMPANYING THE ITEMS SUBJECT OF THIS INVOICE, ARE IN CONFORMITY WITH ALL CURRENT GOVERNMENTAL REQUIREMENTS AND THE SPECIFICATIONS OF THE RESPECTIVE MANUFACTURERS. KLX AEROSPACE SOLUTIONS DISCLAIMS ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING ALL WARRANTIES OF MERCHANTABILITY AND OF FITNESS FOR A PARTICULAR PURPOSE. THE LIABILITY OF KLX AEROSPACE SOLUTIONS IS EXPRESSLY LIMITED EXCLUSIVELY TO REPLACEMENT BECAUSE OF A DEFECT IN MATERIAL OR WORKMANSHIP SUCH REPLACEMENT SHALL OF ANY ITEM WHICH IS REJECTED CONSTITUTE SATISFACTION OF ALL LIABILITY KLX AEROSPACE SOLUTIONS MAY HAVE IN CONNECTION WITH SUCH ITEM, WHETHER LIABILITY IS BASED UPON CONTRACT RIGHTS, NEGLIGENCE, OR OTHERWISE, AND IN NO EVENT SHALL KLX AEROSPACE SOLUTIONS BE LIABLE FOR SPECIAL, INDIRECT OR CONSEQUENT DAMAGES. FURTHER, KLX AEROSPACE SOLUTIONS MUST BE NOTIFIED OF A REJECTION OF AN JTEM WITHIN 30 DAYS AFTER RECEIPT BY THE CLISTOMER. AFTER RECEIPT BY THE CUSTOMER.

**PACKING SLIP** 

BY RECEIVING DELIVERY OF THE ITEMS COVERED BY THIS PACKING SLIP, BUYER AGREES TO THE TERMS AND CONDITIONS OF SALE AT:

http://www.KLXaerospace.com/conditions-sale/

Vice President of Quality



Tel: +1.305.925.2600 • Fax: +1.305.507.7191 • www.KLXaerospace.com Remit to Address: 88289 Expedite Way, Chicago, IL 60695-0001 Wire Instructions: KLX Inc. • JPMorgan Chase Bank New York ABA: 021000021 • Account: 304639273 • SWIFT: CHASUS33 • CHIP UID: 0002 INVOICE NUMBER

**J074LW** 

PAGE 2

**50**40 109

DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY, ON CANADA K6A 1K7

SHIP TO:

DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY, ON CANADA K6A 1K7

ORDER NO.	DATE	SHIP VIA			TERMS		SHIPPING TERMS
PO28850	06/17/15	FEDX INTL 1	P1 COLL		NET 45		FOB-MIAMI
ITEM QUANTITY ORDERED	PART NUMBER AND DESCRIPTION		PRICE	UNIT	BACK ORDER	SHIPPED	AMOUNT
NO. ORDERED *** SH # 1=C	: J074LW : 9R95N8				BACK ONDER	SUBTOTAL HANDLING DISC/ALL INCM FRT FREIGHT TOTAL	198.00 0.00 0.00
cfi 9R95N8	SHIPPED ON 06/17/19		IAVE BRIOD AL	ITUO	DIZATION BY KI	YINC	U.S. CURRENCY

ALL ITEMS ARE SUBJECT TO A 100% RESTOCKING CHARGE.

SHIPPED FROM: 10000 NW 15 TERRACE, MIAMI, FL 33172

MATERIAL CERTIFICATION: KLX INC. ("KLX AEROSPACE SOLUTIONS") WARRANTS THAT THE ITEMS SUBJECT OF THIS INVOICE WILL BE FREE FROM DEFECTS OF MATERIAL AND WORKMANSHIP AND, AS SET FORTH ON THE MATERIAL CERTIFICATION FORM ACCOMPANYING THE ITEMS SUBJECT OF THIS INVOICE, ARE IN CONFORMITY WITH ALL CURRENT GOVERNMENTAL REQUIREMENTS AND THE SPECIFICATIONS OF THE RESPECTIVE MANUFACTURERS. KLX AEROSPACE SOLUTIONS DISCLAIMS ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING ALL WARRANTIES OF MERCHANTABILITY AND OF FITNESS FOR A PARTICULAR PURPOSE. THE LIABILITY OF KLX AEROSPACE SOLUTIONS IS EXPRESSLY LIMITED EXCLUSIVELY TO REPLACEMENT BECAUSE OF A DEFECT IN MATERIAL OR WORKMANSHIP SUCH REPLACEMENT SHALL OF ANY ITEM WHICH IS REJECTED CONSTITUTE SATISFACTION OF ALL LIABILITY KLX AEROSPACE SOLUTIONS MAY HAVE IN CONNECTION WITH SUCH ITEM, WHETHER LIABILITY IS BASED UPON CONTRACT RIGHTS, NEGLIGENCE, OR OTHERWISE, AND IN NO EVENT SHALL KLX AEROSPACE SOLUTIONS BE LIABLE FOR SPECIAL, INDIRECT OR CONSEQUENT DAMAGES. FURTHER, KLX AEROSPACE SOLUTIONS MUST BE NOTIFIED OF A REJECTION OF AN ITEM WITHIN 30 DAYS AFTER RECEIPT BY THE CUSTOMER.

**PACKING SLIP** 

BY RECEIVING DELIVERY OF THE ITEMS COVERED BY THIS PACKING SLIP, BUYER AGREES TO THE TERMS AND CONDITIONS OF SALE AT: http://www.KLXaerospace.com/conditions-sale/

Vice President of Quality



Tel: +1.305.925.2600 • Fax: +1.305.507.7191 • www.KLXaerospace.com Remit to Address: 88289 Expedite Way, Chicago, IL 60695-0001 ABA: 021000021 • Account: 304639273 • SWIFT: CHASUS33 • CHIP UID: 0002
SEND TO ACCOUNTING CONSOLIDATION 1BJN3S

PAGE 

**SOLD TO:** 002409

DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY, ON CANADA K6A 1K7

#### SHIP TO:

DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY, ON CANADA K6A 1K7

ORDER	NO.	DATE		SHIP VIA		T	TERMS		SHIP	PING TERMS
See	Below	06	5/17/2015	FEDX INTL	P1 COLL		NET 45		FOE	B-MIAMI
ITEM NO.	QUANTITY ORDERED	PART NUMBER A	ND DESCRIPTION		PRICE U	NIT	BACK ORDER	SHIPPED		AMOUNT
			CUST P/C # 47-163-9							
	1	J074LW	PO28850							
	***CONSOI	IDATION S	SUMMARY PA	GE ONLY						
cfi		SHIPPED (	ON 06/17/2	2015						
					entendering dans being bestellt being	÷.				aring saringina). Before all Brigata van Draman Ferdinannin de the
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										, ********
		MATI	ERIAL TO BE R	ETURNED MUST	HAVE PRIOR AUT	НО	 RIZATION BY K	LX INC.		

ALL ITEMS ARE SUBJECT TO A 100% RESTOCKING CHARGE.



om

INVOICE NUMBER
J074LW

PAGE 1 OF 2

FAGE 1 OI

Tel: +1.305.925.2600 • Fax: +1.305.507.7191 • www.KLXaerospace.com
Remit to Address: 88289 Expedite Way, Chicago, IL 60695-0001
Wire Instructions: KLX Inc. • JPMorgan Chase Bank New York
ABA: 021000021 • Account: 304639273 • SWIFT: CHASUS33 • CHIP UID: 0002

#### soup 19:09

DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY, ON CANADA K6A 1K7

#### SHIP TO:

DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY, ON CANADA K6A 1K7

							SHIPPING TERMS		
PO28850	06/17/15	FEDX INTL P1 COLL			NET 45	FO		B-MIAMI	
M QUANTITY F	PART NUMBER AND DESCRIPTION		PRICE UNI	т	BACK ORDER	SHIPPED		AMOUNT	
	QUICK RELEASE PINECON: 9A991 Country Origin: UTARIFF: 7318.16.0 MFR: AVIBANK MFG. CTRL# : 2014G052 LOT# : 1438754 LOT QTY: 8 COUNTRY OF ORIGIN Country of Origin MFR: AVIBANK MFG. CTRL# : 2014F131 LOT# : 1428845 LOT QTY: 3 COUNTRY OF ORIGIN Country of Origin Country of Origin These commodities exported from the with the Export A Diversion contrar	USA  0060  1: USA  1: USA  1: USA  1: USA  1: USA  1: USA  1: USA	es in accor n Regulatio	e da	ince	**		198.00	

ALL ITEMS ARE SUBJECT TO A 100% RESTOCKING CHARGE.

SHIPPED FROM: 10000 NW 15 TERRACE, MIAMI, FL 33172

#### **ORIGINAL INVOICE**



Tel: +1.305.925.2600 • Fax: +1.305.507.7191 • www.KLXaerospace.com
Remit to Address: 88289 Expedite Way, Chicago, IL 60695-0001
Wire Instructions: KLX Inc. • JPMorgan Chase Bank New York
ABA: 021000021 • Account: 304639273 • SWIFT: CHASUS33 • CHIP UID: 0002

J074LW

PAGE 2 OF 2



SOLD IQ:09

DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY, ON CANADA K6A 1K7

#### SHIP TO:

DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY, ON CANADA K6A 1K7

RDER NO	).		DATE	SHIP VIA	TERMS		SHIPPING TERMS				
PO28	350		06/17/15	FEDX INTL	P1 COLL		NET 45		FOB	-MIAI	MI
TEM IO.	QUANTITY ORDERED	PART NUI	MBER AND DESCRIPTION	PRICE	UNIT	BACK ORDER	SHIPPED		AMOUNT		
	*** SHIP	PED 1	CTN ***								
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								FREIGHT	:		0.00
	ODOENO	CHES	DED ON 06/17/1	<b>-</b>				TOTAL	.		198.00US
cfi	9R95N8	1	PED ON 06/17/1		,			ITOTAL	:	דז פ	CURRENCY
iorm	#16007.000	1303	**CONSOLIDAT	TOW# TROWS	<b>"</b>					0.5.	CORRENCI
						1	1				

ALL ITEMS ARE SUBJECT TO A 100% RESTOCKING CHARGE.

SHIPPED FROM: 10000 NW 15 TERRACE, MIAMI, FL 33172



#### **ORIGINAL INVOICE**

Page: 1 of 1



P.O. Box 025263, Miami, FL 33102-5263 • Tel: 305.925.2600 • Fax: 305.507.7191
Plant Location: 10000 N.W. 15th Terrace, Miami, FL 33172 • SITA: MIAMMCR
www.KLXaerospace.com

Shipped From: 10000 NW 15 TERRACE, MIAMI, FL 33172

#### **Material Certification**

The items set forth on the purchase order referred to below have been visually inspected and the dimensions thereof have been measured by us, and based on the aforesaid, as well as the representation made to us by the manufacturers of the items subject of such purchase order, we hereby certify that such items are in conformity with all current governmental and manufacturer's requirements, specifications, drawings, and conform to the purchase order requirements. Said items are in new condition and have not been obtained from any U.S. Government or Military source and are traceable to KLX Aerospace Solutions.

FIRM: DART AEROSPACE LTD

PURCHASE ORDER#: PO28850

LNE#	QUANTITY U/M PART-NUMBER	CUST REF#	LOT-NUMBER	MANUFACTURER	CCODE MFR DATE EXP DATE
3	11 EA MS17984C413				
	QTY: 8		1438754	AVIBANK MFG.	84256
	QTY: 3		1428845	AVIBANK MFG.	84256

Jason Lewis

Senior Director, Global Quality

Inv # 06/17/15



AEROSTRUCTURES DIVISION, A PCC COMPANY

11500 SHERMAN WAY • NORTH HOLLYWOOD, CA 91605

PHONE: (818) 392-2100 • FAX: (818) 255-2094
No ozone depleting substances used in processes.

SHIPPER

DATEISHIPPED

02/07/14 690479-0137

103866 B/E AEROSPACE, INC. (MIAMI) 10000 N.W. 15TH TERRACE MIAMI, FL USA 33172

B/E AEROSPACE CONSUMABLE MGMNT 9835 NW 14TH ST MIAMI, FL USA 33172

CUSTOMEN ORDER NO. 12 11 12 14 15 15 15 15 15 15 15 15 15 15 15 15 15	GONTACT NUMBER RATING ORDERED BY REC'D BY TERRITORY NO.
en Cent. Sev. 50 Ho meshed rep. 11 12 13 N N	P. P. 10 NET 30 NOHO/COLLECT.
SHIPED VA	
"ITEM NO. NO. SHIPPED UNITS	PART NUMBER / DESCRIPTION BACKORDERED
FEDEX ACCT# QAP 33.0 CL	AUSES A,A.1,B,C,E,H,P.U.V APPLY
1 - 1	0 MS17984C413 MS17984C413
	SHIP#: 1 QTY 53 LOT:1438754 DUE:
and the second	
	TO OUR VALUED CUSTOMERS A RETURN MATERIAL AUTHORIZATION
	(RMA) NUMBER IS REQUIRED FOR ALL PRODUCTS RETURNED TO AVIBANK
	TO REQUEST A RMA NUMBER CONTACT YOUR AVIBANK SALES ASSOCIATE AT 818/392-2100
	THESE COMMODITIES WERE EXPORTED FROM AVIBANK MFG., INC. IN
	ACCORDANCE WITH EXPORT ADMINISTRATION REGULATIONS OR INTERNATIONAL TRAFFIC TIN ARMS REGULATIONS. DIVERSION CONTRARY
	TO U.S. LAW IS PROHIBITED.  COMPLIANT WITH DFARS 252.225.7014 ALT 1
PULLED BY	SUPE A CHIPPRO WAYBILL/OTHER IN CO. 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1

the above purchase order. We further certify that the parts are manufactured in accordance with applicable drawings or specifications current on the date on which the order was placed. Test reports covering materials in these parts, and indicating conformance with applicable specifications, are on file and subject to examination. No ozone depleting substances were used in processes. Parts are mercury free of contamination.

WI-14-AMS-004 REV:NC

HORIZED QUALITY CONTROL REPRESENTATIVE

## AEROSTRUCTURES DIVISION. A PCC COMPANY

11500 SHERMAN WAY • NORTH HOLLYWOOD, CA 91605 PHONE: (818) 392-2100 • FAX: (818) 255-2094

#### CERTIFIED TEST REPORT

1 of 1

**CUSTOMER:** B/E AEROSPACE, INC. (MIAMI)

SHOP ORDER NO./WORK ORDER NO.: 1438754

CUSTOMER P/N: MS17984C413

CUSTOMER P.O.: 0WEH24

QTY. SHIPPED: 53

AVIBANK P/N: BLC4BA13S RV. N

PART NAME:

S/A STANDARD

PROCUREMENT SPEC: NAS1332

BODY WO.: 1439079 QTY. MFG'D: 53

PROCESS	PROCESSOR TYPE/CLASS SPECIFICATION
ANODIZE	K & L ANODIZING CORP. BURBANK, CA. II/2 MIL-A-8625'F'
HEAT TREAT	AVIBANK MFG., INC., NO. HOLLYWOOD, CA. CH900 AMS2759'E'
HEAT TREAT	AVIBANK MFG., INC., NO. HOLLYWOOD, CA. HRC 40 MIN AMS2759'E'
PASSIVATE	AVIBANK MFG., INC., NO. HOLLYWOOD, CA. 2 AMS2700'E'

NO	* BOLT TENSILE (LBS.)	TORQUE (IN:LBS.)	RETAINING DEVICE TINSILE (LBS.)	(
1.	N/A	N/A	274 NF	10,174
2.	N/A	N/A	292 NF	10,113
3.	N/A	N/A	268 NF	10,100
4.	• .			
5.				
REQT.	N/A MIN.	N/A MIN	230 MIN.	9,200 MIN.

\* BF = BALL HOLE FAILED.

\* TF = THREADS FAILED. \* NF = NO FAILURE.

\*\* (S) = SINGLE SHEAR. \*\* (D) = DOUBLE SHEAR.

OTHERS:

THESE PARTS WERE LAB TESTED PER 'NAS' ROMTS AND FOUND ACCEPTABLE.

SALES ORDER NO. 690479-0137.

AVIBANK MFG., INC. CERTIFIES THAT THE PARTS LISTED ABOVE WERE MANUFACTURED IN COMPLIANCE WITH YOUR PURCHASE ORDER. ALL TEST AND INSPECTION REPORTS ARE ON FILE AT AVIBANK FOR VERIFICATION.

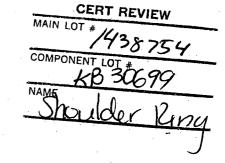
**AUTHORIZED SIGNATURE:** WI-03-CTR-005 rev NC





06/28/14 DATE:

Job # 2930





#### FAST LANE PRECISION

## Certificate of Conformance

Customer: Avibank MFG

Part Number: 16-4C

Rev: AC

Description: Shoulder Ring

Heat #: H1A1

Order Quantity: 20000

Material #: C1769

Customer Purchase Order: 753872

Remarks

Parts were manufactured from documented work instructions, using approved suppliers and processors. All components have been inspected and approved with inspection and certification on file at our facility.

Quality Assurance Representative

Date

APR 11 2014

SNABIUS

STUGIAND AND

## METALLURGICAL TEST REPORT

C1769

6870 Highway 42 East Gheut, KY 41045-9615 (502) 347-6000

NORTH AMERICAN STAINLESS

Mail To:

DESCRIPTION:

SUMMET STATELLESS STEEL, LLC. 2001 ELIZABETH STATES BORTH SERINGWICK BJ 08902 Ship To: SUMMET STAISLESS STEEL, LLC. 9948 U.S. 90 A

71 77478

Date: 5/06/2013 Page: 1 Of steel: 303

Finish: Cold Braw Dia/Thk: .4053 in Leg Length:

Length: 144.00 in Corresion:

Customer: 0370 002

PRODUCT

Certificate: 833261 02

NAS Order: LP 604

Round Bar, Annealed, Cold Draw

ASTM A582/12 EN 10204 3.1, ASTM A484/11 AMB 5640T TYPE 1, QQS-764B COMMITTION A SOLUTION ADMEND TEMP 1900F MIN

Your Order: MA52492

Item Code:

REMARKS:

COMPLIES W/REQUIREMENTS OF DEAR 252.225-7014A-1 BU DIRECTIVE 2011/65/BU.ROHS. EAF+AOD+CC. NO WELD REPAIR. MELTED AND MFG. IN USA FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

· · · · · · · · · · · · · · · · · · ·			and the Sunfia	Volete Bendle N	dont Purils Weight
Bundle Height Bundle Height	Bundle Weight Bund	le Weight Bundle Weight	Bougle Merdur Busine	Headar -	
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PRINTS 2500	and the same of the same of	and the other factors			

CHEMIC	A L	AN	A L	YSI	s	CM(C	ountry of Melt)	E8(8pain)	US(United States)	ZA(South Afrik	a) JP(Japan)	Chu	mical Analys	is per AST	
						*	CO %	CR %	CU %	X07 %	160 %	E %	NI 4	P %	S %
Heat Suppl	LIGE W		128		.0		.17	17.31	.25	1.80	.26	.045	8-47	.035	.3300
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 <u> </u>	213.0	81.41	105.43	34.57	32.05	
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NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS

Technical Dept.Mgx. ERIC HESS

M.D. 12/26/13



#### 1901 N. Narragansett Ave. • Chicago, Illinois 60639 773/804.0404 • Fax 773/804.0408

#### www.industeel.com

An ISO 9001 Certified Company

11/05/13

ISW Order/Invoice Number: 171013-00

SOLD TO: A9990 AVIBANK MFG. CO. SHIP TO: A9991 AVIBANK MFG. CO. 11500 SHERMAN WAY

P.O. BOX 9909

NO HOLLYWOOD

91609 CA

NO. HOLLYWOOD, CA

91605

MAIN LO

COMPONE

NAME

**CERT REVIEW** 

CUSTOMER PO: 751295

085017BT

.0850"17-7 PH STAINLESS COND C CNT CLS

WEIGHT:

500

HEAT NUMBER: E121590

CHEMISTRIES

Νi Si .926 v .269 🗸 16.630 🗸 7.560 / .029 4 .001 .082 1 .880 ~

Cu Mo .255 .310 /

PHYSICAL PROPERTIES

TENSILE: 253000C 307000CH

ROCKWELL #1: ROCKWELL #2:

YIELD STRENGTH: 000000C/000000CH

ELONGATION:

AMS 5678-F 🗸

REDUCTION OF AREA:

\*\*\* SPECIFICATIONS \*\* ASTM A313-10

TORSIONS: OK

BENDS: OK SALT SPRAY HOURS:

COATING WEIGHT:

GRAIN SIZE:

\*\*\*\* MERCURY FREE \*\*\*\*

TARIFF: 7223.00

NAFTA: B

UNITED KINGDOM / MELT: GB UNITED KINGDOM ORIG: GB

MILL: INDUSTRIAL ALLOYS

DFAR: Y ROHS: Y

1389733

NOV 8 '13

The values and specifications herein are passed through from the manutacturer directly to the customer. Please see reverse side or www.industeel.com for all Terms and Conditions of Sale. Material Properties Sheet 70403-MPS Version 1 Approved by BF 11/20/12

Quality Control

### Certified Inspection Report

10/31/13

Alcoa Inc. Massena Operations

Park Avenue East, Massena, NY 13662

MMC-A8845- -002



Custom	er	•	-
Bralco	Me	ta	/3

Customer P.O. No. 43-113052

Customer Part No.

Alcoa Order No.

Govt. Contract No.

Ship To Braico Metals
15090 Northam St

We hereby certify that the material covered in this report has been inspected in accordance with, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, or as previously agreed to with customer and that samples representative of the material met the composition limits and have the mechanical properties shown on the face of this sheet. Manufactured under an ISO/TS 16949 registered quality management system

uses E. Samuel II, Quality Assurance Manager

Date Shipped 10/

10/31/13

La Mirada, CA 90638

Weight Shipped

Product CFRB-SMS-ROD DIA. X 12 FT

BOL 000161531

Alloy - Temper

2024-T351 ×

ped 751 lbs ize 0.81250 lN /

Shape DIA

Config 12 FT

ORR

Specifications:

AMS 4120R (Except Marking) AMS-00A-225/6A Material conforms to T4 requirements 00A-225/6E (1) ASTM B211-12E1

Product produced and marked to the requirements of AMS-Q0-A-225/6 also meets the requirements of Q0-A-225/6. Product produced and marked to the requirements of Q0-A-225/6 also meets the requirements of AMS-Q0-A-225/6.

TEST REQUIREMENTS		Test	Test	Test	Test	Test	Test	Test	Test	Test	Test	
TEOT TEOTOTE TO		U.T.S.	T.Y.S.	%Elong					1			
	Max:											
	Min:	62.0	45.0	10.0	·							J
Test Results		<del></del>					1	·	<del>,                                    </del>		· · · · · · · · · · · · · · · · · · ·	
No. of	·	Test	Test	Test	Test	Test	Test	Test	Test	Test	Test	
Lot / Work Order Tests		U.T.S.	7. Y.S.	%Elong			1.					J
MA20133395 6	Max:	69.4	53.1	22.5								ı
•											•	,

When 2 or more tests per lot are made, the highest and lowest values are reported Analysis obtained from one or more samples in this lot.

ABBREVIATIONS	

U.T.S. Ultimate Tensile Strength KSI

T.Y.S. Tensile Yield Strength KSI

%Elong Elongation % in 2"

Aluminum Association Chemical Composition Limits (in Weight %)

		%SI	%FE	%CU	%MN	%MG	%CR	%ZN	%TI	%Others	%Others	%AL		·
ALLOY	MAX	0.50	0.50	4.9	0.9	1.8	0.10	0.25	0.15	0.05	0.15	Rem	i : I	
2024	MIN			3.8	0.30	1.2				Each	Total			1

**Actual Started Chemistry** 

LOT/WORK DRDER	%SI	%FE	%CU	%MN	%MG	%CR	%ZN	%TI	%OE	%OT	%AL
MAX	0.06 V	0.26	4.7 V	0.68	1.5 /	0.02	0.05	0.03	LT 0.05/	LT 0.15	Rem
MA20133395 MIN	0.06	0.26	4.6	0.64	1.4 V	0.01/	0.03 /	0.02 /		ļ	

NOTES:

Mercury is not a normal conteminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product.

This alloy meets the requirements of EU 2011/65/EC (RoHS) and EU 2000/53/EC for lead, mercury, cadmium and hexavalent chromium.

CERT REVIEW

NOT #438755

COMPONENT LOT #

Button Handle

: Order No.: 437192' CONT

PO 70515 Part. Or

Sold to: AVIBANK MFG TR clerk signature:

### **K & L Anodizing Corporation**

## Certification

Order No.: 307138

Date: 01/06/2014

Entry Date: 12/16/2013

Page: 1 of 1

To:

Avibank Mfg. Inc. 11500 Sherman Way P.o. Box 9909

Purchase Order No.: 753483

Packing List No.:

North Hollywood

CA 91609-1909

Material: 2024-T4 299285

We are pleased to provide you with the following Certification. The item(s) described were finished and accepted in accordance with the stated specification

Nadcap Accredited

Quantity Part Number / Part Name / Part Description Pounds

4:710

5-4AB Rev. P

**Button-Handle** 

Mil-A-8625 Rev.F Amend. 1 KLC 001 / KLC 0007

Anodize per Mil-A-8625 Rev. F Am. 1 Type II Class 2 Black.

Mercury Contamination Free

Scale Minimum Maximum Number Other Insp. Type

**Customer Requirements:** 

Visual

Sample or 100%

LSS# 200

CERT REVIEW

MAIN LO

COMPONE

NAME

Nadcap AS7003 #4908143853 10/31/2015 Nadcap AC7108 #4908153454 10/31/2014 Sharyn McGinity K L Cert Department K & L Anodizing Corp.

Phone: (818)845-7251

Fax: (818)845-0650

## THOMSON"

Linear Motion. Optimized.

SHIP TO:

AVIBANK MFG INC 11500 SHERMAN WAY NORTH HOLLYWOOD CA 91805 United States

#### CERTIFICATE OF CONFORMANCE

DELIVERY NAME: 2937200 DATE PRINTED: 21-FEB-2014 PAGE: 1 of 1

SHIP FROM: ABEK LLC

492 Birch Street Bristol CT 06010 United States

Tel: (860) 314-3921 Fax: (860) 314-3942

BILL TO: AVIBANK MFG INC 11500 SHERMAN WAY NORTH HOLLYWOOD CA 91605 United States

PICK-UP DATE: 20-FEB-2014	SHIP METHOD: UPS-Truck-Ground					FREIGHT T COLLECT	ERMS: - FROM OF	RIGIN	F	SCM:	
DELIVERY TERMS EXWORKS FACTORY	TAX NAME: EXEMPT		CUSTOME	RTAX	NUME	ER:		WAYBIL 1Z017		69205040	
SHIPPING INSTRUCTION ACCT# 60X10X	vs:			TAG	NUMB	ER/REF:			POR	4	
ITEM NUMBER	REFERENCE ITEM	KUNINGGOOD TO THE RESERVE OF THE RES	ITEM CRIPTION			TOMER O NO.	ORDER NO.	LANE DRIDER NUMBER	UOM	OTY ORDERED	QTY SHIPPEI
SS0078121CXXXDF	SS0078121CXXXDF	5/64 4400	C GRADE		7545	38	1799757	1.1	MPC	100.0	97.8
		100 (DFA	R								
		REQUIRED	D)	1					1	1.	
	•	SS00781	21CXXXDF								
COUNTRY OF ORIGIN:	United States			.							
****EAR99****	Office Otates										
EARSS								٠١.		Hardness	
Lot Number	Quantity	Heat Num		1			Hardness	iest		60-63	
L0013815	38.8	G13158K	02			1.0	HRC	1		60-62	
L0013813	15.0	548226		1			HRC		1	60-62	
L0013814	44.0	548226					HRC		1	00-02	
Material meets DFAR 25		1									
Material certs meet AST	A F-2215.							1		ľ	
Material meets AMS QQ Heat Treat meets AMS 2							1				1.
Passivation meets AMS											
Country of Origin (Ball in	anufactured): USA				ľ			1			
Country of Melt (Material	manufactured): USA			."		٠					
These commodities,	chnology or software,	being exp	orted from	the Unit	ed St	ates must	be exported	ir			
accordance with the	xport Administration Re	gulations.	Diversion c	ontrary	to U.	s. Law is p	ronibitea.				
CE	RT REVIEW							1			
MAIN LOT	. //										
MAIN LOI	1438754									Suprem see	1. O. S.
	- 07	-								/ DFA	10 8
COMPONE	12110065	-		·	1		ľ			12134	10
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			MBER OF P	ACKAG	ES	GROSS W		.	VOLU	ME	
			1			8.0	rr rr				

THE UNDERSIGNED, INDIVIDUALLY, AND AS THE AUTHORIZED REPRESENTATIVE OF THOMSON INDUSTRIES INC., WARRANTS AND REPRESENTS THAT; ALL THE INFORMATION SUPPLIED ABOVE IS TRUE AND ACCURATE; THE MATERIAL COVERED BY THIS CERTIFICATION CONFORMS TO ALL CONTRACT REQUIREMENTS (INCLUDING BUT NOT LIMITED TO THE DRAWING AND SPECIFICATIONS); THE INSPECTION AND THE ANALYSIS HEREIN ARE TRUE AND ACCURATE

#### GERTIFICATE OF TESTS

#### ABNAHMEPRUEFZEUGNIS CERTIFICAT DE CONTROLE

CERT SERIAL# 000564343



101 West Bern Street, Reading, Pa. 19601 Tel: (610) 200-2000 (888) 338-4592

- THE RECORDINE OF FALSE, FICTICIOUS OR FRAUDULENT STATEMENTS OR ENTRIES ON THIS DOCUMENT MAY SE PUNISHED AS A PELGNY UNDER FEDERAL STATUTES INCLUDING FEDERAL LAM, TITLE 18. CHAPTER 47.

  THE VALUES AND STHER TECHNICAL DATA REPRESENT THE RESULTS OF ANALYSES AND TESTS NADE ON BANFLES COLLECTED FROM THE TOTAL LOT. ORIGINAL DATA RECORDS CAN SE THACED BY REFERENCE TO THE CARPENTER DEDER NUMBER.

  MATERIAL IN NAMUFACTURED FREE FROM MERCURY, RADIUM, ALPHA AND GAMMA BOURCE CONTANTATION.
- THIS DECIMENT SHALL NOT BE REPRODUCED. EXCEPT IN PULL, WITHOUT THE WRITTEN DEMAEMS OF CARPENTER TECHNOLOGY CARPORATION.

SELLER/VERKÄUFER/VENDEUR PAGE I OF

ALN.

CUSTOMER ORDER NO BESTELL-NR.N' DE COMMAN DE	CARPENTER NOWERKS NRAFDE REFERENCE INTERNE	DATE/DATUM/DATE	WEIGHTIGEWICHTIPOIDS
213280	W49841	09/11/06	65 <del>9</del>
HEAT NUMBER / SCHMELZE-NR. / N' DE COU	ILEE 548226		
PRODUCT DESCRIPTION: CONSUMET TO	YPE 440C BEARING QUAL HO	DRAWN SPHE	RODIZED
SPECIFICATION: AMS 5618 REV G (	the contract of the contract o		
SIZE 0.075000 IN.( 1.90 MM)			
PRIMARY HEAT CHEMISTRY(WT%): (T	the state of the s		on was a
C (COM) MN (XRF)	SI(XRF) P (XRF) 0.70 0.017 (	.т .00 (COM)	CR (XRF )
	CU(XRF) 0.04		
MACROETCH: TESTED TO ASTM-A-604		2A, 3A, 4A	
TENSILE AS SHIPPED. KSI(MP.	A) 110.0( 758)		
MAX QUENCH HARDNESS. HRC - 6	-	30 MN OI	L TREAT
INCLUSION RATING - ASTM E45 ME  ID THIN HEAVY THIN HEAV  3X   .00 000 000 000  22.55 000 000 000 000  3A   .00 000 000 000  22.55 000 000 000 000  22.55 000 000 000 000	ם מסאד		
FRACTURE GRAIN SIZE: 8	TURESCENE SEC. AVELEN	1461	/ DF
CARBIDE SEGREGATION - FREE FRO	IM FXCF221AE 2ER (ATTER	LNO I	\ C
DECARB - NONE (VILELLAS) MAX OUENCH HARDNESS. HRC - 6	il - 1875 F( 1024 C)	IA MM BE	R COOL

CONTINUED ON NEXT PAGE

\*\*\*\*\*\*\*\*\*\*\*\*\*\*\*

#### CERTIFICATE OF TESTS

#### **ABNAHMEPRUEFZEUGNIS**

#### CERTIFICAT DE CONTROLE

CERT SERIAL# 000564343



101 West Bern Street, Reading, Pa. 19601 Tel: (618) 208-2898 (888) 338-4592

- THE RECORDING OF FALSE, PICTICIOUS OR FRAUDULENT STATEMENTS OR ERTRIES ON THIS DOCUMENT NAY SE PUNISHED AS A FELORY UNDER FEDERAL STATUTES INCLUDING FEDERAL LAW, YITLE 18. CHAPTER 47.

  THE VALUES AND OTHER TECHNICAL DATA REPREDENT THE RESULTS OF ARALYSES AND TERTS HADE OH GAMPLES COLLECTED FROM THE TOTAL LUT. DESCINAL DATA RECORDS CAN BE TRACED BY REFERENCE 15 THE CAMPENTER ORDER NUMBER.

  HATERIAL RE RAMUFACTURED FREE FROM HERCURY, RADIUM, AAPMA AND GARMA SOURCE CONTAMINATION.
- THIS DOCUMENT SHALL MOT BE REPRODUCED. EXCEPT IN FULL, MITMONT THE WRITTEN CONSENTED OF CAMPENTER TECHNOLOGY CORPORATION.

SELLER/VERKÄUFER/VENDEUR PAGE 2 OF

CUSTOMER ORDER NO BESTELL-NR M' DE COMMAN DE	CARPENTER HOWERKS NRATOE REFERENCE INTERNE	DATE/DATUM/DATE	WEIGHTIGEWICHTIPOIDS
213280	W49841	09/11/86	659

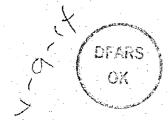
HEAT NUMBER / SCHMELZE-NR. / N' DE COU LEE 548225

BILLET CHECK CHEMISTRY (WT%):

(TOP)

MATERIAL PRODUCED ON THIS ORDER WAS MELTED AND MANUFACTURED IN MATERIAL HAS BEEN MELTED IN USA OR QUALIFYING COUNTRY TO DEARS MENTS 252,225-7014 WITH ALTERNATE I FOR QUALIFYING COUNTRY 225. CARPENTER'S QUALITY MANAGEMENT SYSTEM WAS REGISTERED AS OF NOVE THE REQUIREMENTS OF ISO 9801:2000 APPROVAL CERTIFICATE 07-0869 REVIEW INSTITUTE. CERTIFICATE OF TEST IS PREPARED IN ACCORDANCE 3.1 OF EN 10204 (DIN 50049). WE HEREBY CERTIFY THAT THE ABOVE 1 IN ACCORDANCE WITH THE PURCHASE ORDER AND SPECIFICATION REQUIRE

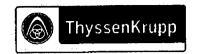
DEANA KISSLING MET RELEASE/REQUIREMENTS ANALYST CARPENTER TECHNOLOGY CORPORATION DATE REVISED: 01/19/10





## ThyssenKrupp Materials NA

Copper and Brass Sales Division



ThyssenKruon Materials NA 13338 Orden Drive Santa Fe Springs, CA 90670

AVIBANK MFG INC 11500 SHERMAN WAY NORTH HOLLYWOOD CA 91605-5827

## **DELIVERY NOTE**

DATE

05/21/2014

DOC. NO:

2403165594\* 2403165594

BOL. NO:

1401962024

ORDER NO: YOUR P/O:

757697

CUSTOMER NO:

10009895

Route:

C2AC2

CONTACT:

Ginger M Sanchez

TEL:

562-215-4398 ext 54398

FAX:

800-926-8310 ext 8310

EMAIL:

Ginger.sanchez@thyssenkrupp.c

om

ALL S/S BAR MUST BE DFARS COMPLIANT UNLD BY FORK:

VG HOURS: 6-4PM MON-FRI LNCH 12-12:30PM 6-4PM MON-FRI LNCH 12-12:30PM MAX SKID WT: RCVG HOURS:

2000 MAX BUNDLE

WT: 2000

Deliveries are carried out for your account and risk acc. to our Gen. Terms & Cond. of Delivery and Payment.

ITEM DESCRIPTION 0010 XSSRD05811

NET QTY1 / QTY2 PACKAGE NO. 6.177.375 Feet 1004306915

1.055 lb

T-17-4 Stainless Steel Cold Finish Cond A Round

0.2550 " (+ - 001) X 144.5000 Mill Length

Actual Chemistry/Act. Physical

Standard Packaging

TAGNUMBER QUANTITY UOMVENDOR

VENDORPO HEAT/LOT

PCS

1004206124 6177

FT TRI STAR

5400218116 E131836

SAE AMS 5643|R

**Total Gross Weight** 

1130.000 lb

All items, not declared as partial delivery, are final quantities.

Delivery Terms: PPD gem. Incoterms 2000 Prepaid

CERTIFICATION OF COMPLIANCE

We hereby certify that mercury or any of its compounds are not used in the processing and distribution of our products. The products we distribute are not hazardous in their received state.

For MSDS sheets go to www.copperandbrass.com. We hereby certify that the material above complies with the above specifications

**CERT REVIEW** 

MAIN LOT

NAME

#### TRI STAR METALS, LLC 611 WEST LAMM ROAD FREEPORT, IL 61032 An ISO 9001:2008 Registered Company

CERTIFICATE DATE:

Mn √

.7300

4/25/14

CUSTOMER:

COPPER & BRASS

ORDER#:

209876

CUSTOMER PO#:

5400218116-R05 LINE 2

MATERIAL:

17-4PH

DESCRIPTION:

.265" X 12'

HEAT NUMBER:

E131836

QTY. SHIPPED:

3.164 LBS

CONDITION:

CV

.0120

Si

.3290

PART #:

CHEMICAL COMPOSITION

X9SRD05811

s V	P√	NI V	Cr V		Other Elements
270	.0280	4.6800	15.3400	.2000	Ti=,0010 Nb=.2500
					Al=.0100 B=.0016

1=.0100 B=.0016 Co=.0890 Cu=3.3140 Sn=.0120 N=.0340 V=.0600 W=.0200 As=.0070 Ca=.0015

Ta=.0020 Pb=.0002

TENSILE (KSI)	YIELD (KSI)	ELONGATION (%)	REDUCTION OF ARE	
132	120	14	49	264 HB

DARILITIES CODE 1 HOUR AIR GOOL

	AP IEN III	SAL VOIPLI PA GOAL	111001771117000	1
TENSILE (K8I)	YIELD (K8I)	ELONGATION (%)	REDUCTION OF AREA (%)	HARDNESS.
204	201	11	54	410 HB

#### ADDITIONAL REMARKS

This material meets the chemiatry specifications for AMS 5643R, ASTM A684-04, ASTM A484-10, ASME-SA-584 CHEM & MECH. Macro & Micro Structures CK per AMS 5843. Delta Ferrite=.43% DFARS COMPLIANT

MATERIAL IS FREE FROM MERCURY CONTAMINATION, EN10204 3.1.8 **COUNTRY OF MELT: ENGLAND** 

## MATERIAL IS MANUFACTURED IN THE UNITED STATES OF AMERICA

I hereby certify that this data is correct as contained in the records of this company.

QUALITY CONTROL REPRESENTATIVE:

QSD-007 REV. ORG. 4/17/2013

From: ThyssenKrupp Materials NA

Cust. AVIBANK MFG INC

Del.: 2403165594

CstAr

CstOr 757697 Date 05/20/2014

Wgt.: 1,055 LB

Outokulmpui**šta**inisas Lid. ASR ROS MIL Signeration Road Sheffield, B9 aXO Telephone: +44 (0) 114 242 1194 Fac: +44 (0) 114 242 1182



Prof-Nr Test pertificate No No du certificat

79886

In Accordance With EN 10204.3.1

SPECIFICATION Rechaunge-Hr Bestell-N: 17/4PH(630) Rev (9-13/41 (LINS 817400) COND. A involve/Cons No **Customer Order No** 249212 71274 No de commande client ADDRESS AV202378/01 Tri Star Metals LLC SOUTENED AND DESCALED 611 W.Lamm Rd 7.00 mm Round Freeport, Illnois 81032 21 rod palls for 15.0121 UBA 81032 H134836

Analyse de Coulée Solymelzanstyse Cast Analysis 0,2000 0.0100 0.0018 4.6800 0.0010 0.2400 0,0280 16.3400 0.0270 0.0120 0.3290 0.7300 **670** 0,0015 0.0020 0.0002 3.2140 0.0120 0.0340 0.0600 0.0076 0.0890

Caracteristiques micani Mach und phys Elgensphalten Mechanical and Physical Properties 1,9%78 ÚTS. .... Charpy (J) RA% Mb Content 16 LPS) LPRI MARI. 7.0 9.08 202.00 99.768 132.130 136,628 2.7 7.0 De Long Partie % 11900 HECO H900 HODG WRC 1992 HIDD RA Hardnes 02%P8 tirm A40 Ferrito % Intercryatelline Servicion Test Macrostrecture Ovality Microstructure

Delte Ferrie -0.43%

Date Fertile -0.43%

Rp0.2-201tpd: UTS 204kpsi Ei 11,% Refa 54% Hb 410

Pres from thouse Mercery or Radium Contemination
Conforms with ABMEASTM A464 & 864, AMS 6522 & 6643

Supplied as Condition A

Malting Presides EAF and ACD

Solution expected at 1600F 4-25 for 1.5Hrs

Material free from welds

Tested in accordance with AMS283D & 2303, ABYM E407

EHSQ Mankger

04/02/2014

Adateries malted and rotest in Shelfield, England by Outokumpu Stainless Ltd. Metring Practice: EAP & ACD Ultrasonic to AMS2530 & Magnetic Particle to

the state of the s



From: ThyssenKrupp Materials NA

Cust. AVIBANK MFG INC

CstAr

Wgt.: 1,055 LB

Del.: 2403165594

CstOr 757697 Date 05/20/2014 John Braketti

Order No:

Time

3748031 07:06:05



#### **FRY STEEL COMPANY**

Registered ISO 9001 13325 MOLETTE ST. SANTA FE SPRINGS, CA 90670 (562) 802-2721 A08040

Cust. NO.: 760385

P.O. NO.:

## CERTIFICATE OF COMPLIANCE

AVIBANK MFG INC ATTN: ACCTS PAYABLE

P O BOX 9909

NORTH HOLLYWOOD CA 91609-1909

AVIBANK MFG 11500 SHERMAN WAY

\*\*\*RECEIVING CLOSED 11:30-12\*\*
NORTH HOLLYWOOD CA 91605-5827

04/23/14

QTY	-DESCRIPTION-  CG 17CR 4NI PPT HT SOL TR  AMS 5643 SILVER/RED	ITEM CODE PH	-HEAT NUMBER-
250	√ BARS .130"RD 12'RL	9070	E131099 🗸
440	BARS .1925"RD 12'RL	9120	E130790
75	BARS .505"RD 12'RL	9380	G20854
75	BARS .630"RD 12'RL	9450	571176
25	BARS 755"RD 12'RL	9510	571616

MAIN LOT # /438754 COMPONENT LOT # /43537/

CERT REVIEW

NAME

Spindle

#### NOTICE

#### A COPY OF THE ORIGINAL MILL CERTIFICATION IS ATTACHED

CHEMICALS & PHYSICALS ARE REPORTED THAT WILL MEET THE SPECIFICATIONS SHOWN ON THE CERTIFICATE EXCEPTIONS TO SPECIFICATIONS SHOULD BE SHOWN ON THE CERTIFICATION.

AUTOMATIC EXCEPTIONS TO THE SPECS LISTED ARE: LINE MARKING AND INSPECTION(I.E. MAG., SONIC,ETC.)

WE SUGGEST CONSULTING AN EXPERT ABOUT RELATED INSPECTION, PRIOR TO ALTERING THE MATERIAL FROM THE AS SHIPPED/RECEIVED CONDITION. "DEFECT FREE" MATERIAL CAN NOT BE GUARANTEED WITHOUT PRIOR INSPECTION APPROPRIATE TO APPLICATION.

NO WELD REPAIR HAS BEEN PERFORMED AND THIS MATERIAL IS FREE FROM MERCURY AND RADIUM CONTAMINATION AT TIME OF SHIPMENT

The willful recording of false, fictitious or fraudulent statements on this document may result as a felony under federal statutes.

\*WHEN APPLICABLE

- TO THE BEST OF OUR KNOWLEDGE MATERIAL IS CONFLICT MINERAL FREE -

Q. C. Review
Sig. Vincu

CHIP SANDOVAL - Q.C. MANAGER

FRY STEEL.CO. CERTIFIES THAT THIS IS A TRUE COPY OF THE OPIGINAL MILL TEST REPORT NOW ON FILE RECEIVED AND INSPECTED

#### TRI STAR METALS, LLC 375 VILLAGE DR. **CAROL STREAM, IL 60188** An ISO 9001:2008 Registered Company BY

FEB 1 0 2014

CERTIFICATE DATE:

02/07/14

CUSTOMER:

FRY STEEL COMPANY

ORDER#:

205488

**CUSTOMER PO#:** 

47795-1

MATERIAL:

17-4PH

**DESCRIPTION:** 

.130" RD SS X 12'

HEAT NUMBER:

E131099

QTY. SHIPPED:

2,003 LBS

A - Solution

PART#:

9070

CONDITION: Annealed, A.Q.,

Centerless Ground

CHEMICAL COMPOSITION

		_		. •	I Prise Asset	<u> </u>			
r		- N/I	Si V	8 1	P	NI V	Cr Y	Y Mo	Other Elements
1	CA	Mn V			~~~	1.40	15.38	.170	VCu=3.349 Co=.089
ı	.015	.730	.408	.0280	.023	4.68	12:20	.170	N=.0310 1i=.002
1	.015							**	
]				-	1			100	√Nb=.2510 Al=.002
								1.	B=.0016 Sn=.008
		l 1			t				
٠					1	1 1	1	<b>}</b>	V=.050 W=.020
		i i	i	į .	l .			1	As=.006 Ca=.001
		1		i					
		1		1 .	}	1		1	Ta=.002 Pb=.0002

		V MECHANICAL VA	LUES	LIADONICOS
THE PARTY OF THE P	YIELD (KSI)	ELONGATION (%)	REDUCTION OF AREA (%)	HARDMESS
TENSILE (KSI)		0	A7	301 HB
146	/ 136	<u> </u>		

L	V AFTER HI	CAPABILITIES 900F	1 HOUR AIR COOL	HARDNESS
TENSALE (KSI)	YIELD (KSI)	ELONGATION (%)	REDUCTION OF AREA (%)	410 HB
201	199	12	34	4101115

#### V ADDITIONAL REMARKS:

This material meets the specifications for: STRAND ANNEALED AT 1900F FOR 4 TO 8 MIN; AMS 5643R, AMS 2303E; ASTM A484-10; Capable of ASTM A564-04 TYPE 630, ASME A564-04 TYPE 830, & MBO-160-003 EXC HARDNESS & ULTRASONIC; DFARS 252.225.7014 & 225.7002-3(b) (1) COMPLIANT; Delta Ferrite=.38%; Micro & Macro Structures OK per AMS 5643

MATERIAL IS FREE FROM MERCURY CONTAMINATION. EN10204 3.1.B MELT ORIGIN: ENGLAND

MATERIAL IS MANUFACTURED IN THE UNITED STATES OF AMERICA I hereby certify that this data is correct as contained in the records of this company.

QUALITY CONTROL REPRESENTATIVE QBD-007 REV. ORG. 4/17/2013

James P. Elifott-Quality Process Manager

3702738 Order No: 16:17:08

**FRY STEEL COMPANY** 

Cust. NO.: 755061 P.O. NO.:

A08040

Registered ISO 9001 .13325 MOLETTE ST. SANTA FE SPRINGS, CA 90670 (562) 802-2721

## CERTIFICATE OF COMPLIANCE

AVIBANK MFG INC ATTN: ACCTS PAYABLE P O BOX 9909

NORTH HOLLYWOOD CA 91609-1909

AVIBANK MFG 11500 SHERMAN WAY

\*\*\*RECEIVING CLOSED 11:30-12\*\* NORTH HOLLYWOOD CA 91605-5827

01/17/14

Time

QTY	-DESCRIPTION-	-ITEM CODE-		-HEAT NUMBER-
	V CF 2024 AL T4 QQA 225/6 RED			
342	VBARS 5/16"RD 12'RL	84030		13M215 V
· 1	BAR 7/16"RD 12'RL	84040		13M215
1	PC 3/8 X 1-1/4"FL CUT 84'	LG 86570		10112303-5
	CF 2024 AL T351 QQA 225/6 RED			
1	PC 1-1/8*RD CUT 60*LG CUT	84090		152938
5	BARS 1-3/16"RD 12'RL	84095		13M215
	EXT 2024 AL T3511 QQA 200/3 RED/WHITE STRIPE		MAIN LOT #38754	
3	BARS 5/8"RD 12'RL CONTINUED	85810	COMPONENT LOT #	ZWB120934
			NAME Button	

#### NOTICE

A COPY OF THE ORIGINAL MILL CERTIFICATION IS ATTACHED.

CHEMICALS & PHYSICALS ARE REPORTED THAT WILL MEET THE SPECIFICATIONS SHOWN ON THE CERTIFICATE. EXCEPTIONS TO SPECIFICATIONS SHOULD BE SHOWN ON THE CERTIFICATION.

AUTOMATIC EXCEPTIONS TO THE SPECS LISTED ARE: LINE MARKING AND INSPECTION(I.E. MAG., SONIC,ETC.)

WE SUGGEST CONSULTING AN EXPERT ABOUT RELATED INSPECTION, PRIOR TO ALTERING THE MATERIAL FROM THE AS SHIPPED/RECEIVED CONDITION. "DEFECT FREE" MATERIAL CAN NOT BE GUARANTEED WITHOUT PRIOR INSPECTION APPROPRIATE TO APPLICATION.

NO WELD REPAIR HAS BEEN PERFORMED AND THIS MATERIAL IS FREE FROM MERCURY AND RADIUM CONTAMINATION AT TIME OF SHIPMENT

The willful recording of false, fictitious or fraudulent statements "WHEN APPLICABLE

- TO THE BEST OF OUR KNOWLEDGE MATERIAL IS CONFLICT MINERAL FREE --



LOT# 1410845

Taishan City Kam Kiu Aluminium Extrusion Co. Ltd

Address: Daijang County, Taishan, Guang Dong, China

Tel: (86) 7505438596 Fax: (86) 7505438173

7 ED ED

## Aluminium Mill Certificate

Cert. No.:

KAP62R824

Customer:

TUSKER INTERNATIONAL TRADING INC. FI

FRY STEEL

Contract No.: US SM130929

Container No. CBHU6883403/20

2024-T4

Alloy Temper 2024 - T4

Standards: QQA 225/6 REV E; AMS QQA 225/6 REV A; ASTM B 211 2012; AMS 4120 REV R

Shipment Date: Jul 29 2013

PO No. 47540 1K

Invoice No: MJ31492

			<del>-                                    </del>		2024	Chen	nical (	Сотр	ositiv	n (%)	/ .					Tensile Si	rogth	V YUIA	Elm	etion
Product	Die No Specification	Heat No	Cast	Si V	Mg							Pb	Bi	Zr	Al		ksi	N·mm <sup>2</sup>	ksi.	ea.
Code		(Batch No.)	No.	0.50 max.	1.2- 1.8	0.50 max.	3.8- 4.9	0.30- 0.9			0.15 max.				Rem.	425	62	310	45	10
<b>84</b> 000	1870364-5 DRAWN ROD CFR 5/16 V		13M215	0.100	1.486	0.292	4.453	0.765	0.018	0.024	0.013	0.005			Rem.	557		523		11.8
÷4.14·)	JETOSSE-S DRAWN BOD CFR 7/16		13M215	0.100	1.486	0.292	4,453	0.765	0.018	0.024	0.013	0.005			Rem	481	70.D	423	61.0	10.8

#### Remark:

Kam Kiu Aluminium Group hereby certifies that metal shipped under the above mentioned PO No, Contract No, and Container No has been inspected and tested, and found in conformance with the applicable specifications forming a part of the description set forth in Kam Kiu's Sales Contract. This Mill Test Certificate complies to 3.1 EN 10204.

Made By:

Waley

FRY STEEL CO. CERTIFIES THAT THIS IS A TRUE COPY OF THE ORIGINAL MILL TEST REPORT NOW ON FILE RECEIVED AND INSPECTED

AUG 2 3 2013

SHIP BANDOVAL - OC MANAGES

Checked By:

Jan -

Q. C. Review Sig. Wanty Date 2/1/4

LOT# 1410845

Level 18. The Gardens North Tower, Mid Valley City. Lingkaran Syed Putra. 59200 Kuala Lumpur, Malaysia E-mail: info@kamkiu.com Web Page: www.kamkiu.com

## K & L Anodizing Corporation Certification

Order No.: 317168

Date: 04/17/2014

Entry Date: 03/31/2014

Page: 1 of 1

To:

Avibank Mfg. Inc. 11500 Sherman Way

P.o. Box 9909

North Hollywood

CA 91609-1909

Purchase Order No.: 759178

Packing List No.:

Material: 2024-T4

We are pleased to provide you with the following Certification. The item(s) described were finished and accepted in accordance with the stated specification Nadcap Accredited

309570

	Quantity	Part Number	/ Part Name / Part De	escription	Pounds
• • •	5,200	73-4AB			
		Rev. D Button			

Mil-A-8625 Rev.F Amend. 1 KLC 001 / KLC 0007 Anodize per Mil-A-8625 Rev. F Am. 1 Type II Class 2 Blue. Mercury Contamination Free

Insp. Type	Scale	Minimum	Maximum	Number	Other		 	 
Customer Rec	uirement	<u>s:</u>	•					
Visual			*.		Sample or 100%			

LSS# 200

CERT REVIEW

COMPONE

NAME

Q. C. Reviev SIG & YOUR

CM#1434187

Nadcap AS7003 #4908143853 10/31/2015 Nadcap AC7108 #4908153454 10/31/2014 Luisa Sagory Cert Control

K & L Anodizing Corp.

Phone: (818)845-7251

Fax: (818)845-0650

# Gibbs Certificate of Analysis Gibbs Wire & Steel Company, Inc. 3751 Olive Road, South Bend, Indiana 46628

AVIBANK MFG IN 11500 SHERMAN NO. HOLLYWOO	WAY	05 US/	Ą	Cust	Shipped: 2 Order #: 7 Shipped: 2	57236	
Description: 17-7 PH COND.	0.0180" P/M.0 C GIBBSCOTE		TEEL	<b>V</b>			
				Hea	t Number:	61138	• •
Mill Coil ID:		Gibbs Coil ID:	:	Gibbs	Number:	27175	÷
To Certify that the Specification:	14			order number is in TYPE 631	accordan	ce with	
	).2400 ✓	Mn: 0.7900 Cr: 16.4000 Cu: 0.1200 Al: 0.8800 Sn: V:	N N N B	P: 0.0220 Noi: 7.6500 V Ni: 7.6500 V Ni: 7.6500 V Ni: 7.6500 V	Sul: Mo: Fe: W: Cb:	0.0010 0.1400	
A COLUMN TO SERVICE OF THE SERVICE O		PRE-HEAT	Γ	;	POST-	HEAT	
	MIN		MAX	MI	N	MAX	
Tensile Stre Condition C	ength: 286,000 H900:	20	89,000	347,00		348,000	
Mill Source/Rod S		EN .		SWED	EN	Q. C. Review	Th
Reduction of	Area:					Date 3/10/11	
MATERIAL FREE F	ROM MERCURY	CONTAMINAT	ION	Alison Fink		LOT# 142:	2664
COILING & WRAP DFARS COMPLIAN				Gibbs Wire & Ste Certification Clerk		ny, Inc.	

Alison Fink

**CERT REVIEW** MAIN LOT NAME

GWS #: 664286

Tel: (574)234-6071; Fax: (574)237-0712



## -CERT 013-P

AEROSTRUCTURES DIVISION, A PCC COMPA

11500 SHERMAN WAY . NORTH HOLLYWOOD, CA 91605

PHONE: (818) 392-2100 • FAX: (818) 255-2094
No ozone depleting substances used in processes.

CERTIFICATE OF CONFORMANCE

SHIPPER --

DATE SHIPPED 06/09/14

OF DATE ENTERED PAGE 2 02/07/14 1

SALES ORDER NO. 690479-8074

103866 B/E AEROSPACE, INC. (MIAMI) 10000 N.W. 15TH TERRACE MIAMI, FL 33172 USA

B/E AEROSPACE CONSUMABLE MGMNT 9835 NW 14TH ST MIAMI, FL 33172 USA

CUSTOMER ORDER NO. CONTRACT NUMBER.		3.54	REC'D BY TERRITORY NO.  GLE 124
OWEH24	TERMS	FREIG	197
PS CHIT NV DD 250 PHEF PHEF REALE AREA TYPE OF INSPECTION	1/2% 10; 1		HO/COLLECT
SHIPPED VIA FEDEX GROUND	Se version of the second of th	Sec.	
ITEM NO. NO. SHIPPED UNITS PART NUMBER / DESCRIP	NOITS	NO. BACKORDERED	
THEM NO. NO. OTHERE GAME			456
FEDEX ACCT# 0331-0149-0 QAP 33.0 CLAUSES A,A.1,B,C,E,H,P.U.	.V APPLY		
*** 3 LOT MAX ***		53	
1 947 E BLC4BA13S MS17984C413		23	64 (4) (1)
SHIP#: 1 QTY: 2	LOT:1368427	DUE :	665° 366
AREA : C6 AISLE : 2	SEC:1	SHELF = -	
SHIP#: 1 QTY: 731		DUE : SHELF	
AREA :NS AISLE :E SHIP#: 1 QTY : 177	SEC:19 LOT:1428845	111,000,000,000,000	
AREA :NS AISLE :E	SEC:19	SHELF	Programme Control
1 OFF 27	LOT:1438753		
AREA: AISLE:	SEC:	SHELF	100
	.d.	0	197. The second
1.1   1 L 270-CERT O13-P CHEM & PHY CERTS	5.4	0	
OI3-P CHEM & PHI CERIS	r <sub>e</sub>		9.00
SHIP#: 1 QTY: 1	LOT:	DUE :	
AREA : AISLE :	SEC:	SHELF	99
	!		West
			Age .
		15.7	Man
			4
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		G 90	La Physics
		- 4,	The same of the sa
			DUCC W LINEIGUT
PULLED BY SHIPPED BY SHIPPED	WAYBILL/OTHER INFO:	NO. OF	PKGS. WEIGHT

We hereby certify that all materials used in the manufacture the above purchase order. We further certify that the parts are manufactured in accordance with applicable drawings or specifications current on the date on which the order was placed. Test reports covering materials in these parts, and indicating conformance with applicable specifications, are on file and subject to examination. No ozone depleting substances were used in processes. Parts are mercury free of contamination.

WI-14-AMS-004 REV:NC





AEROSTRUCTURES DIVISION, A PCC COMPA

11500 SHERMAN WAY • NORTH HOLLYWOOD, CA 91605 PHONE: (818) 392-2100 • FAX: (818) 255-2094
No ozone depleting substances used in processes.



SHIPPER

DATE SHIPPED 06/09/14

SALES ORDER NO. DATE ENTERED PAGE OF 2 02/07/14 690479-8074

103866 B/E AEROSPACE, INC. (MIAMI) 10000 N.W. 15TH TERRACE MIAMI, FL 33172 USA

B/E AEROSPACE CONSUMABLE MGMNT S 9835 NW 14TH ST T MIAMI, FL 33172 USA

STOMER ORDER N WEH24	O.:		CONTRACT NUMBER	RATING ORDERED BY ROHAN	REC'D BY TERRITORY NO.
Prs   CERT		RESPAGE RESA		TERMS 1/2% 10, NET 3	6 NOHO/COLLECT
ipped via EDEX GRO	UND		200 (a) (b) (c) (c) (c) (c) (c) (c) (c) (c) (c) (c		2 9.7 
ITEM NO. NO	D. SHIPPED UI	NITS	PART NUMBER / DES	CRIPTION BACKORD	ERED TO THE PROPERTY OF THE PR
		A () P) T(	O OUR VALUED CUSTOM RETURN MATERIAL AU RMA) NUMBER IS REQU RODUCTS RETURNED TO O REQUEST A RMA NUM OUR AVIBANK SALES A 18/392-2100	THORIZATION IRED FOR ALL AVIBANK BER CONTACT	
		F A R I	O U.S. LAW IS PROHI	NC. IN RT ADMINISTRATION NATIONAL TRAFFIC DIVERSION CONTRARY	
ILLED BY	SHIPPED BY	s	HIP VIA	WAYBILL/OTHER INFO.	NO- OF PKGS. WEIGHT

We hereby certify that all materials used in the manufacture of parts covered by this report conform to the material specifications called for by the above purchase order. We further certify that the pairs are manufactured in accordance with applicable drawings or specifications current on the date on which the order was placed. Test reports covering materials in these parts, and indicating conformance with applicable specifications, are on file and subject to examination. No ozone depleting substances were used in processes. Parts are mercury free of contamination.

BY: AUTHORIZED QUALITY CONTROL REPRESENTATIVE

WI-14-AMS-004 REV:NC